

SHIP THURS MAR 25

Work Order ID 130300

130300

Page 1

March-04-15 10:55:41 AM

Item ID: D119-796-103

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: FWD Crosstube Installation without Step

Stop *NS2*

Start Date: 3/04/15 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/04/15 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: W

Date: _____

Tooling: _____

Date: _____

Run Start *NR1*

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D119-796

C

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D119-796-103 CHG003

MAR 05 2015

DAS
05
9-89

102

0.00

102

Crosstubes

Memo

0.00

Crosstubes

PULL FROM AGUSTA TRIAL FIT
1 X D119-796-201 B128014

B130153

REMOVE FROM GEAR
TOUCH UP A/RREMOVE PEG STEPS, RETURN TO STK
2 X D5149-043 B128569DAS
41
9-89

15-3-4

Work Order ID 130300

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130300

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Item ID: D119-796-103 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: FWD Crosstube Installation without Step
 Start Date: 3/04/15 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 3/04/15 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
105	QC5- Inspect part completeness to step on W/O	0.00							
105									DAS
QC	Memo	0.00				①	15-03-04		9
Quality Control									9-89
110	Pick Kit	0.00							
110									DAS
Packaging	Memo	0.00							05
Packaging									9-89
120	QC4- 100% Inspect kits for completeness	0.00							
120									DAS
QC	Memo	0.00							46
Quality Control									9-89
									MAR 12 2015
									MAR 12 2015

[Handwritten Signature]

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Item ID: D119-796-103

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: FWD Crosstube Installation without Step

Start Date: 3/04/15

Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/04/15

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D119-796-103
Location: _____

MAR 05 2015

DAG
06
9-89

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MCS 15-03-05
(15-35)

Picklist Print

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Work Order ID: 130300

130300

Parent Item: D119-796-103

D119-796-103

Parent Item Name: FWD Crosstube Installation without Step

Start Date: 3/04/15

Required Date: 3/04/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.11.19 AS PER IIN REV.B DD VERF:JLM IPP REV
B 15.02.13 AS PER REV C JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D5149-043		Manufactured	No				Each	0.0000		-2			
-----------	--	--------------	----	--	--	--	------	--------	--	----	--	--	--

D5149-043

Aft Step Base Assembly

AN5C32A		Purchased	No				Each	163.0000		4			
---------	--	-----------	----	--	--	--	------	----------	--	---	--	--	--

AN5C32A

BOLT

use originals

Location	Loc Qty	Loc Code
----------	---------	----------

FG	4	
18918	4	
ST286A	100	
131650	100	
ST336	59	
m130298	17	
m131152	42	

MS21250-05-048

Purchased No

MS21250-05-048

BOLT

46
1-89

Location	Loc Qty	Loc Code
----------	---------	----------

ST298	47	
m131559	17	
m131605	30	

128568

150304

DAS
06
3-89

Picklist Print

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Work Order ID: 130300

130300

Parent Item: D119-796-103

D119-796-103

Parent Item Name: FWD Crosstube Installation without Step

Start Date: 3/04/15

Required Date: 3/04/15

Start Qty: 1.00

Required Qty: 1.00

AN5C7A

Purchased

No

Each

253.0000

12

AN5C7A

BOLT

use originals

Location

Loc Qty

Loc Code

FG

2

19185

2

ST286A

150

m131320

150

ST338

101

19185

1

m131139

100

12 u1503-04

MS21043-5

Purchased

No

Each

180.0000

4

MS21043-5

Nut

SM

Location

Loc Qty

Loc Code

FG

20

101418

20

GA

81

116548

81

ST304

79

m131317

79

**DAS
46
9-89**

NAS1149C0563R

Purchased

No

Each

846.0000

20

NAS1149C0563R

Washer
**AS
16
89**

use originals

Location

Loc Qty

Loc Code

ST260a

500

m131697

500

ST271

346

m125928

5

m131026

341

12 + Add 8

u150304

**DAS
86
9-89**

D119-796-101

B128014 x1

March-04-15 10:58:01 AM

Shop Packet Print

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